(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property **Organization**

International Bureau



Rec'd PCT/PTO

(43) International Publication Date 1 April 2004 (01.04.2004)

PCT

(10) International Publication Number WO 2004/026175 A1

(51) International Patent Classification7:

A61F 2/01

(21) International Application Number:

PCT/IB2003/004070

(22) International Filing Date:

18 September 2003 (18.09.2003)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

I I I I I I I I I I I I I I I I I I I		
60/412,071	19 September 2002 (19.09.2002)	US
60/417,408	9 October 2002 (09.10.2002)	US
60/423,240	1 November 2002 (01.11.2002)	US
10/304,067	26 November 2002 (26.11.2002)	US
60/464,872	23 April 2003 (23.04.2003)	US

(71) Applicant and

(72) Inventor: BESSELINK, Petrus [NL/NL]; Gronausestraat 1220, NL-7534 at Enschede (NL).

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU,

CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

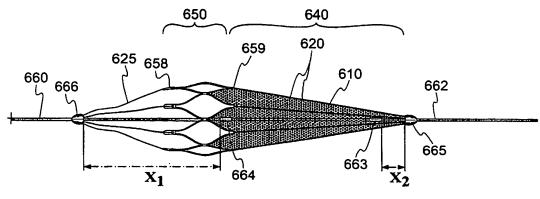
(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: VASCULAR FILTER WITH IMPROVED STRENGTH AND FLEXIBILITY



(57) Abstract: A medical device including a fiber-reinforced membrane. The fibers can be embedded into or attached to the membrane to strengthen the device. In one embodiment, the device can be a vascular filter that is attached to an expandable frame. In one device fabrication approach, the device can be made by building it up around a mold. In addition, the mold can be coated with an intermediate material that is easily separated from the membrane material. The intermediate material is covered with the membrane material, after which the fibers are placed in contact with the membrane material that covers the intermediate material. The fibers can then be covered with additional membrane material to embed the fibers into the membrane, after which the mold may be removed by melting, dissolving, deforming or related techniques. Similarly, the intermediate material can be removed from the membrane.

